Rev. 3 - March 2022



# **Dust and Fume Extraction**

# ESTA MOBEX F-40 eco+



## DESCRIPTION

The stationary welding fume filters in the MOBEX F series have been designed for the effective extraction of welding fumes. The devices are mainly used in the metal industry for single and multistation extraction. Up to four extraction points can be serviced simultaneously via a pipe system. The MOBEX F series is based on a new housing concept with a patent-pending fold system and is optionally available with the IFA test certificate W3 for highalloy steels.

#### FEATURES

- High suction performance
- Low operating costs thanks to cleanable permanent filter
- Long filter life due to a pre-separation system
- Low operating noise thanks to a sound-insulated housing
- Small space requirement due to compact design
- Easy, dust-free removal of collected material through a new disposal system
- Minimal Space requirements

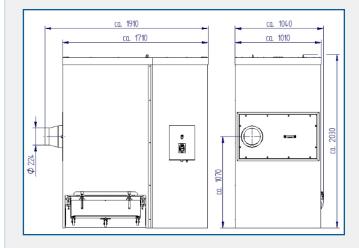
## CHARACTERISTICS

- Automatic jet pulse cleaning system
- Cleanable long life filter cartridges (dust classification M)
- Integrated impact separator
- Easy to replaceable dust collection bins
- New housing structure of sandwich panel

# TECHNICAL SPECIFICATION

Dimensions (LxWxH)	1910 x 1040 x 2030 mm
Voltage	400 V
Motor	3.0 kW
Frequency (Rated)	50 Hz
Fuse	16 A
Max. Negative Pressure	3400 Pa
Max. Airflow	2800 m³/h
Sound Level	71 db(A)
Filter Surface	28 m <sup>2</sup>
No. of filter elements	2 рс
Filter Cleaning	Jet-Pulse
Weight	310 kg
Intake	224 mm
Dust Collection Bin	100-150 litres
Compressed air requirement*	ca. 19 l/impuls
Compressed air connection	4-6 bar

## DIMENSIONS



## PART CODE/ORDERING TABLE

ESTA Mobex F-40

DF-HV40-003

AES OFFER INSTALLATION AND SERVICE SUPPORT FOR ALL EQUIPMENT



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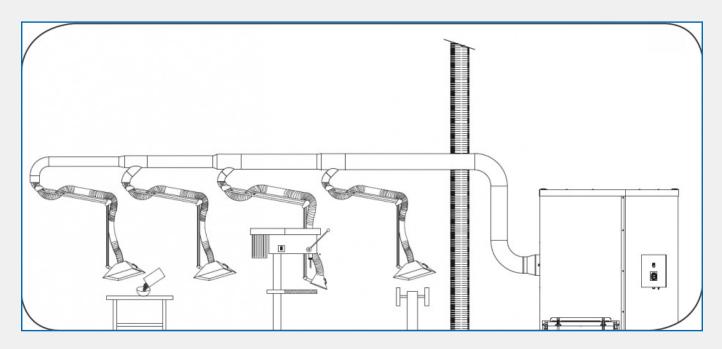
#### APPLICATION RANGE

- Single and multiple extraction in industrial plants or smaller workshops
- Dry, pourable, non-flammable welding fumes
- Welding of all metals
- Extraction of robot welding booths
- Ideal for:
  - Welding Fume
    - Soldering Fume

## MODIFICATIONS

- Filter cartridges with advanced properties with pre-separator
- Mobile on wheels (H + 107 mm)
- With dry contact for external control
- Exhaust air socket
- Test certificates for special applications (W3)
- The welding fume filters in the MOBEX F series are optionally available with the IFA test mark W3 for the extraction of welding fumes from high-alloy steels.

## MOBEX F-40 eco+ INSTALLATION EXAMPLE



## INSTALLATION APPLICATIONS

- On-torch extraction
- Connection to duct for spot extraction for weld fume via extarction arms and hoods
- Central solder fume extraction unit

## ACCESSORIES AVAILABLE

- Extraction Pipes
- Floor nozzle for floor clean-up
- Additional plastic filling bags
- Steel ducting
- On tool extraction hose connections
- Nozzles for machine process extraction

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