**Workshop Equipment** 



# HME 0024/0025 - NATURAL DRAUGHT TILTING MELTING FURNACE



#### **DESCRIPTION**

A natural draught furnace for melting aluminium and used in the casting of small components.

Install this piece of equipment within the sand bay.

#### **FEATURES**

- Assisted tilting action
- 5.6 kg A12 crucible
- Flame failure device
- Piezo Ignitor
- Vertical Burner
- Max. Temp 900 dec C approx

#### MODEL INFO

The HME 0024 MFNDT Natural draught tilting melting furnace uses Natural Gas (NG)

The HME 0024 MFNDT Natural draught tilting melting furnace uses Liquefied Petroleum Gas (LPG)

## AES PART CODE/ORDERING TABLE

HME 0024 - MFNDT Natural Draught Tilting Melting Furnace (NG)	WE-HW24-001
HME 0025 - MFNDT Natural Draught Tilting Melting Furnace (LPG)	WE-HW25-001

### TECHNICAL SPECIFICATION

Gas Types	HME 0024 - NG HME 0025 - LPG
Dimensions	565 x 310 x 550 mm
Weight	44 kg
Gas Consumption (propane)	1.25 kg hr
Gas Connection	1/2 inch BSP
Gas Pressure (propane)	37 Mbr
Output Power	16 Kw
Max. Temperature	900°C

#### CONSTRUCTION

Robust powder coated steel construction

#### **OPTIONS**

Full range of safety wear and casting consumables available.

Fan assisted version available.

# **INCLUDED**

- A12 spouted crucible capable of melting 5.6kg of aluminium
- No electrical requirements
- High / low burner control
- Failsafe system on pilot and tilt mechanism

#### GENERAL MAINTENANCE/LIFE CYCLE

HME 12 month return guarantee and 12 monthly check by AES

15 year life cycle subject to use as per manufacturers instructions.

#### SAFE WORKING AREA

N/A

AES OFFER INSTALLATION AND SERVICE SUPPORT FOR ALL EQUIPMENT