

GABRO BF620-2 BOX FOLDER

DESCRIPTION

Our manual press brakes are extremely versatile machines suited for prototype applications, production work, and general overall use. They are ideal for both basic shop work and for intricate sheet metal work. As a box pan folder, a unique feature of the BF Series for forming box ends is the use of standard steel angle cut as required for work clamping rather than conventional segments. A narrow bed assures that return bends are made with the workpiece suspended inside the folder. Even boxes or pans with sloping sides are easily fabricated.

Our folds sheets of 18 ga. mild steel as wide as the folder. By using the adjustable clamping bar as a folding die, the brake can form 4" brackets of 11 ga. mild steel.

A patented feature is the selective bending ability, completing partial or interrupted folds easily and quickly. Added capabilities include the fabrication of louvers, scrolls and cylindrical shapes.



RANGE SPECIFICATION

MAXIMUM BOX SIZE (INCHES)

10 x 10 x 7 deep or 39-7/16 x 22-7/16 x 8-29/64 deep

MINIMUM BOX SIZE (INCHES)

15/32 x 15/32 x 7/32 deep

WIDTH (INCHES)

29-1/2 (Stand Mount) 29-1/2 (Bench Mount)

DEPTH (INCHES)

22-3/4 (Stand Mount) 22-3/4 (Bench Mount)

HEIGHT (INCHES)

50-1/2 (Stand Mount) 21-1/2 (Bench Mount)

WEIGHT

241lbs (Stand Mount) 210lbs (Bench Mount)

PLEASE CONTACT US TO DISCUSS OUR DESIGN, INSTALLATION AND TESTING SERVICES