

### **Dust and Fume Extraction**

# NEDERMAN 24/7 2.5 FUME EXTRACTOR



## **DESCRIPTION**

The FE 24/7 2.5 is a mobile high vacuum unit designed to extract welding fumes in a continuous basis. Connected to a welding torch with integrated extraction, the FE 24/7 2.5 units extracts the fumes directly at source for one or two welders.

Automatic filter cleaning, side channel fans with high capacity and all special values that a Nederman product offers.

Updgrade with automatic start/stop function is available for user-friendly operation and improved energy efficiency. The unit comes with 5 m electric cable with CEE plug.

| TECHNICAE STECHTON     |                   |
|------------------------|-------------------|
| Voltage                | 400 V             |
| Power Consumption      | 2.5 kW - 50/60 Hz |
| Working Pressure       | 37.5 kPa          |
| Max. Airflow           | 270 m³/h          |
| Filter cleaning method | Compressed air    |
| Weight                 | 59 kg             |
| Filter Area            | 5 m <sup>2</sup>  |
| Filter Type            | Cartridge         |
| Filter Efficiency      | 99 %              |
| Filter Material        | Polyester         |
|                        | 1                 |

Euro (CEE 7/2 P+E)

73 dB(A)

TECHNICAL SPECIFICATION

## **FEATURES**

Electric Plug

Sound Level

- Fumes are extracted efficiently during long shifts of welding thanks to the continuous run, efficient and maintenance-free side channel blower.
- Easy adjustment of airflow depending on application improves productivity and energy efficiency.
- Efficient and automatic filter cleaning assures long filter for low operating cost.
- Integrated spark trap protects the FE 24/7 from sparks and minimises the risk of damages to the filter cartridge.
- Filtered air can re-circulated even when particulates are from high alloy steel (EN 15012).



#### Ø45MM CONNECTION

Accessories configuration for one user, 45 mm connection:

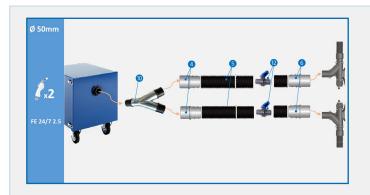
- (1) Hose coupler M50-44P, part. 55999418
- (2) Hose Superflex Ø45mm Black 5m, part. 55999411
- (3) Nozzle TM-200 Funnel, part. 55999413
- (13) Sensor Clamp with plug for automatic start/ stop, part. 55999410

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# Ø50MM CONNECTION

Accessories configuration for two users, 50mm welding machine connection

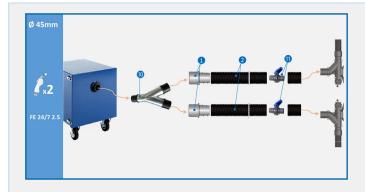
- (10) Branch 50/50/50, part. 55999420 (4) Hose Coupler M50-50P, part. 55999416
- (5) Hose PE-51 L=5m, part. 55999412
- (12) Ball valve 51mm, part. 55999421
- (6) Hose Coupler F50-50P, part. 55999417



#### Ø50MM CONNECTION

Accessories configuration for one user, 50mm welding machine connection

- (4) Hose Coupler M50-50P, part. 55999416
- (5) Hose PE-51 L=5m, part. 55999412
- (6) Hose Coupler F50-50P, part. 55999417
- (7) Nozzle CWN-S 105/50 Silencer, part. 55999415
- (8) Nozzle CWN-S 105/50L Silencer, part. 55999414
- (9) Magnetic foot for nozzle CWN-S, part. 55999419
- (13) Sensor Clamp with plug for automatic start/ stop, part. 55999410



# Ø45MM CONNECTION

Accessories configuration for two users, 45mm welding machine connection

- (10) Branch 50/50/50, part. 55999420
- (1) Hose Coupler M50-44P, part. 55999418
- (2) Hose Superflex Ø45mm Black 5m, part. 55999411
- (11) Ball valve 44mm, part. 55999422



## **DIMENSIONS DRAWING**

L= 750 mm H= 680 mm W= 530 mm



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